# Recessed Bench Additional Shelf Assembly Instructions

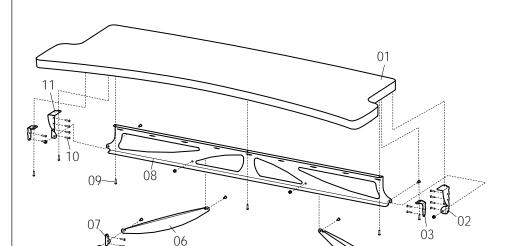


These Assembly Instructions are for the 402xx/xx, 464xx/xx, 406xx/xx & 408xx/xx. Before beginning assembly of your Bench Recessed Additional Shelf, please take a moment to review the parts listed below to verify that your shipment is complete.

Please review the Assembly Instructions of all Anthro Products you purchased and are planning to include in this installation.

These Instructions show installation using Bench Leg Extensions (purchased separately) and yield the maximum distance between your Bench Shelf and Additional Shelf. Bench Additional Shelves may be installed below the primary Bench Shelf using the same assembly procedure.

A <sup>5</sup>/<sub>32</sub>" Anthro Hex Driver and 3-Way Wrench (not included) will be needed for this assembly.



All Screw quantities listed here are the minimum needed for your Additional Shelf assem-

bly. There may be a few extra Screws included, which are not counted in the Parts List.

Items shown in shaded are not included with this Accessory

Questions? 1-800-325-3841

### **Enclosed Parts List**

01 – Recessed Additional Shelt Qty. 1	(see below)
30" Wide 19" Deep (402xx/xx)	
48" Wide 19" Deep (464xx/xx)	
60" Wide 19" Deep (406xx/xx)	100-6403-хх
72" Wide 19" Deep (408xx/xx)	100-6411-xx
02 – Right Rear Extension Support Qty. 1	225-5375-xx
03 – Front Extension Supports Qty. 2	225-5373-хх
04- 1/4-20 X .5" Pan Screws Qty. 4	325-5003-00
05- 1/4-20 Keps Nuts <i>Qty. 4</i>	325-5130-03
06- Bench Buttress Oty. 2	(see below)
10" Buttress (402xx/xx)	225-5503-хх

15" Buttress (464xx/xx)		225-5386-хх
17" Buttress (406xx/xx)		225-5387-хх
20" Buttress (408xx/xx)		225-5388-хх
07- Cross Ends	Qty. 2	225-5334-хх
08- Bench Pan	Qty. 1	(see below)
30" Wide Pan (402xx/xx).		225-5504-хх
48" Wide Pan (464xx/xx).		225-5370-хх
60" Wide Pan (406xx/xx).		225-5371-хх
72" Wide Pan (408xx/xx).		225-5372-хх
09- 11/4" Wood Screws	Qty. 7	325-5178-00
10- Support Screws	Qty. 16	325-5010-00
11 – Left Rear Extension Support	Qty. 1	225-5374-хх

## Step 1

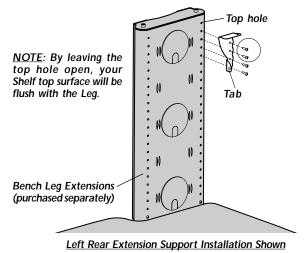
Determine the location for your Recessed Additional Shelf. The holes along the Leg Assembly (or Leg Extensions) are spaced at 1" increments.

Position the Left Rear Extension Support to the Leg Extension and install using four Support Screws.

<u>NOTE</u>: Make certain the Tab is facing towards the inside of your Bench as shown.

Repeat entire procedure for the Right Rear Extension Support.



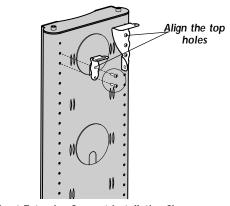


## Step 2

Place one Front Extension Support into position on a Leg Extension. <u>NOTE</u>: Make certain the top hole of the Front Extension Support is in alignment with the top hole of the Rear Extension Support for a level Shelf surface.

Install the Front Support using two Support Screws. Repeat procedure for the remaining Front Extension Support on the Right Leg.





#### Left Front Extension Support Installation Shown

# Step 3

Position the Bench Pan between the Rear Extension Supports, aligning the Tab on each Rear Support with the two holes in the lower corners of the Pan. Insert a Pan Screw through the Pan and Support Tab, capturing it with a Keps Nut (only hand tighten the Keps Nut).

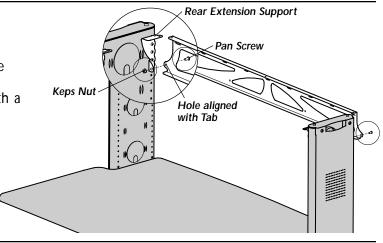
Repeat this procedure for the remaining end of the Pan, but do not fully tighten the Keps Nuts.



(1/4-20 X .5") Pan Screw 325-5003-00



(1/4-20) Keps Nut 325-5130-03



## Step 4 (requires a 3-Way Wrench)

<u>FIRST</u>: Align one Buttress with one hole on the Pan loosely secure using a Pan Screw and Keps Nut. <u>SECOND</u>: Position one Cross End on the remaining Buttress end and loosely secure using a Pan Screw and Keps Nut. <u>THIRD</u>: Rotate the Buttress to align the Cross End with two openings on the Leg and secure using two Support Screws. Repeat for remaining Buttress and Cross End, then tighten all Screws and Keps Nuts.



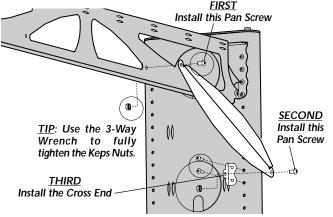
(1/4-20 X .5") Pan Screw 325-5003-00



(1/4-20) Keps Nut 325-5130-03



Support Screw 325-5010-00



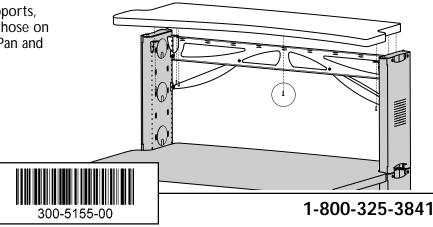
**Left Bench Buttress & Cross End Installation Shown** 

## Step 5

Carefully place the Shelf onto the Pan and Supports, aligning the Holes on the Shelf underside with those on the Pan and Supports. Secure the Shelf to the Pan and Supports using a total of seven Wood Screws.

Congratulations! Your assembly is complete. Thank you for choosing Anthro!





## **Questions?**