Step 9 (requires the 3-Way Wrench)

Rotate the Buttress and Cross End upward to align the holes on the Cross End with two corresponding holes on a Vertical Leg. Secure the Cross End to the Vertical Leg using two Support Screws.

Repeat Steps 7, 8 & 9 for the remaining Buttress and Cross End on the opposite side. Then, tighten all Screws & Keps Nuts.



Support Screw 325-5010-00

Step 10

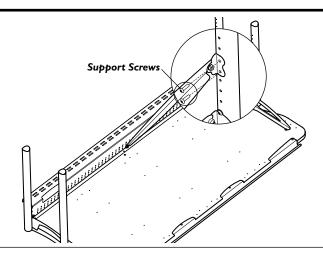
Install two Caster Inserts into each Base Tube and secure with one Insert Screw per Caster Insert.

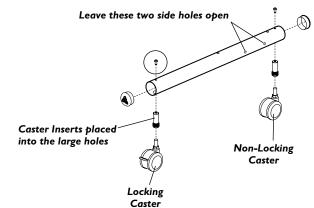
Insert one Locking and one Non-Locking Caster into each Insert of a Base Tube as shown.

Insert two End Caps into the ends of both Base Tubes.



Insert Screw (with pink threads) 325-5052-00





Step II

Attach a Cross Tube to a Base Tube by inserting a Bolt through a Tube Washer, then insert the Bolt through the Base Tube and carefully thread into the Cross Tube.

Repeat this procedure for other Cross Tube. Then tighten all Bolts.



(5/16-18 X 3.5") Bolt 325-5194-00

Tube Washer 225-2050-00 or 225-3522-00

Base Assembly Tube Washer Cross Tube

Step 12

Position a Cross Tube between the Base Tubes. Attach by inserting a Bolt through a Tube Washer, then insert the Bolt through the Base Tube and carefully thread into the Cross Tube. Repeat for remaining Bolts, Tube Washers & Cross Tube, then tighten all Bolts and Wood Screws.

Carefully, rotate your Standard Unit onto its Casters and insert the four 1.5" End Caps into the Vertical Legs.

Congratulations! Your assembly is complete.



Ouestions?



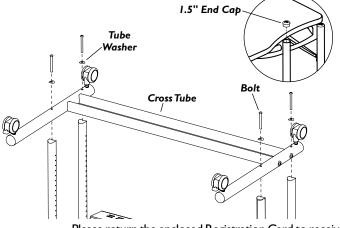


Tube Washer 225-2050-00 or 225-3522-00





300-5162-00



Please return the enclosed Registration Card to receive our product updates, new catalogs, and sale flyers.

Thank you for choosing Anthro!

1-800-325-3841



60"/72" wide Standard Unit **Assembly Instructions**



Hello! Thank you for choosing Anthro.

Before beginning assembly of your Standard Unit, please take a moment to review the parts listed below to verify that your shipment is complete.

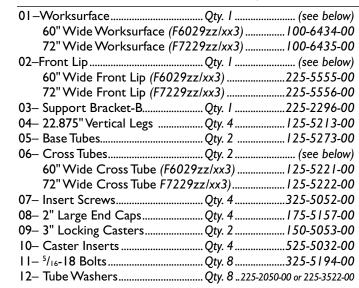
Please review the assembly instructions of all Anthro products you purchased and are planning to include in this installation, prior to beginning this assembly.

To make the assembly of your Standard Unit even easier, we have included all of the required tools. The handy Hex Driver Bit can be used in your electric drill in place of the Hex Driver.

Hex Driver ⁵/₃₂"......375-5000-00 Hex Driver Bit 5/32"....375-5003-00 8 oz. Rubber Mallet....375-5022-00 3-Way Wrench 225-5196-03

Detailed views of all Hardware are provided with each Assembly Step.

Components List for part #'s F6029zz/xx3 & F7229zz/xx3



09_	1	13
12 2 1 1 2		150 5050 00
13– 3" Non-Locking Casters		
14- Buttress	Qty. 2	(see below)
60" Wide Buttress (F6029)	zz/xx3)	225-5549-00
72" Wide Buttress (F7229)		
15- Support Screws	Qty. 12	325-5010-00
16- 3/4" Wood Screws	Qty. 11	325-5106-00
17- Support Bracket-A	Qty. 1	225-2295-00
18- 1/4-20 Keps Nuts	Qty. 4	325-5130-03
19- Cross Ends	Qty. 2	225-5334-00
20- 1/4-20 Button Head Screws	s Qty. 8	325-5003-00
21 – Back Trough	Qty. 1	(see below)
60" Wide Back Trough (F60	029zz/xx3)	225-2293-00
72" Wide Back Trough (F7)	229zz/xx3)	225-2294-00
22- 1.5" Small Caps	Qty. 4	175-5156-00

All Screw quantities listed here are the minimum needed for your Fit System assembly. There may be a few extra Screws included, which are not counted in the Parts List.

Anthro Corporation Technology Furniture®

10450 SW Manhasset Drive Tualatin, Oregon 97062

SAVETHESE INSTRUCTIONS!

Subbort Bracket-A

Step I

Place your Worksurface onto the floor with the predrilled holes facing upward.

Position the Support Brackets onto the Worksurface and align two of the holes on each Bracket with the predrilled holes on the Worksurface.

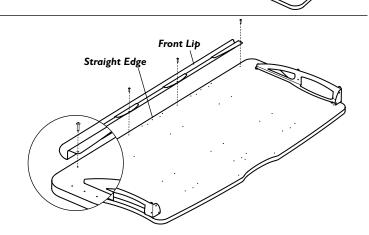
Loosely secure each Support Bracket to the Worksurface using two Wood Screws per Support Bracket.



3/4" Wood Screw 325-5106-00

Step 2

Place the Front Lip onto the straight edge of the Shelf and secure using four Wood Screws as shown.





3/4" Wood Screv 325-5106-00

Step 3

Position the Back Trough onto the Worksurface, between the installed Support Brackets (as shown).

Align the two threaded holes on each end of the Back Trough with the holes on both Support Brackets. Carefully, thread one Button Head Screw through the Support Bracket, into the Back Trough. Repeat for remaining three Button Head Screws.

Install three Wood Screws through the holes on the Back Trough flange (which should be aligned with three predrilled holes on the Worksurface).



3/4" Wood Screw 325-5106-00



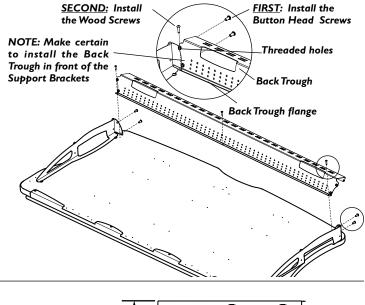
(1/4-20 X .50") Button Head Screw 325-5003-00

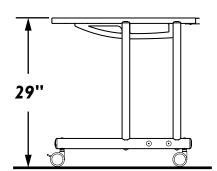
Step 4

Determine the best height for your Worksurface.

These instructions will place your Worksurface 29" from the floor using the standard 3" Casters. For a final Shelf height that is lower than 29", adjust one hole down for each inch of variance desired.

NOTE: Your Worksurface height may be changed after your Standard Unit has been completely assembled by repeating Steps 5, 6, 7, 8 & 9.





Step 5

Attach a Vertical Leg by installing two Support Screws through the Support Bracket-A into holes I & 3 from the top (non-coped end) of a Vertical Leg.

Repeat for the second Vertical Leg to be installed to Support Bracket-A.

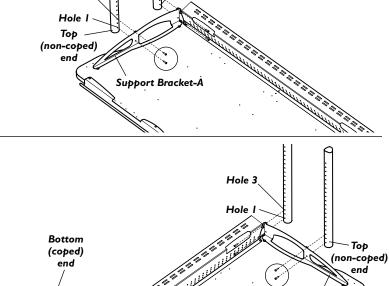


Support Screw 325-5010-00

Step 6

Attach the remaining Vertical Legs to Support Bracket-B using the same procedure used in Step 5.

NOTE: Make certain to install the Vertical Legs into the same holes used in Step 5.



Hole I=29" Final Worksurface Height

Support Bracket-B

Bottom

(coped)

Hole 3



Step 7

Position a Buttress against the Back Trough, aligning the holes on both Buttress and Back Trough.

Insert a Button Head Screw from the rear of the Trough, and capture on the opposite side using a Keps Nut.

NOTE: Just hand tighten the Keps Nut at this point.



(1/4-20 X .50") Button Head Screw 325-5003-00



(1/4-20) Keps Nut 325-5130-03

Step 8

Position a Cross End on the opposite end of the Buttress installed during Step 7.

Insert a Button Head Screw from the rear of the Buttress, through the Cross End and capture on the opposite side using a Keps Nut.

NOTE: Just hand tighten the Keps Nut at this point.



(1/4-20 X .50") Button Head Screw 325-5003-00



(1/4-20) Keps Nut 325-5130-03

